

# PLA Premium 3D Filaments MG Chemicals UK Limited

Version No: A-1.00

Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Issue Date: 16/03/2016 Revision Date: 16/03/2022 L.REACH.GB.EN

## SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### 1.1. Product Identifier

Product name	PLA Premium 3D Filaments
Chemical Name	polylactide resin
Synonyms	SDS Code: PLA; Part Numbers PLA17TL5, PLA17WH5, PLA17BK5, PLA17RE5, PLA17YE5, PLA17GR5, PLA17GR5, PLA17OR5, PLA17OR5, PLA17PU5, PLA17GY5, PLA17PI5, PLA17BR5, PLA17GO5, PLA17SI5, PLA17GD5, PLA17GN5, PLA17NA5, PLA17LI5, PLA30TL5, PLA30WH5, PLA30BK5, PLA30RE5, PLA30YE5, PLA30GR5, PLA30GR5, PLA30GR5, PLA30GN5, PLA30GN5, PLA30GY5, PLA30GY5, PLA30GN5, PLA30GN5, PLA30GN5, PLA30GN5, PLA30SN5, PLA30SN5, PLA30NA5, PLA30NA5, PLA30LI5, PLA17TL25, PLA17WH25, PLA17BK25, PLA17RE25, PLA17YE25, PLA17GR25, PLA17BL25, PLA17DR25, PLA17DR25, PLA17DR25, PLA17DR25, PLA17DR25, PLA17DR25, PLA17DR25, PLA17DR25, PLA30TL25, PLA30WH25, PLA30BK25, PLA30FE25, PLA30GR25, PLA30GR25, PLA30DR25, P
Other means of identification	Not applicable

## 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Filaments for 3D printing	
Uses advised against	Not Applicable	

#### 1.3. Details of the supplier of the safety data sheet

Registered company name	name MG Chemicals UK Limited MG Chemicals (Head office)		
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	1210 Corporate Drive Ontario L7L 5R6 Canada	
Telephone	+(44) 1663 362888	+(1) 800-340-0772	
Fax	Not Available	+(1) 800-340-0773	
Website	Not Available	www.mgchemicals.com	
Email	sales@mgchemicals.com	Info@mgchemicals.com	

### 1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	
Emergency telephone numbers	+(44) 20 35147487	
Other emergency telephone numbers	+(0) 800 680 0425	

## **SECTION 2 Hazards identification**

## 2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	Not Applicable
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## 2.2. Label elements

Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable

## Hazard statement(s)

Not Applicable

## Supplementary statement(s)

Not Applicable

## Precautionary statement(s) Prevention

Not Applicable

#### Precautionary statement(s) Response

Not Applicable

#### Precautionary statement(s) Storage

Not Applicable

#### Precautionary statement(s) Disposal

Not Applicable

#### 2.3. Other hazards

Cumulative effects may result following exposure\*.

REACh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

#### **SECTION 3 Composition / information on ingredients**

#### 3.1.Substances

See 'Composition on ingredients' in Section 3.2

#### 3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No		%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	SCL / M-Factor	Nanoform Particle Characteristics
1.9051-89-2 2.Not Available 3.Not Available 4.Not Available		<100	polylactide resin	Not available	Not Available	Not Available
	Legend:	1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Classification drawn from C&L: * EU IOELVs available: [e] Substance identified as having endocrine disrupting properties				

### **SECTION 4 First aid measures**

#### 4.1. Description of first aid measures

If this product comes in contact with eyes:

- Wash out immediately with water
- ▶ If irritation continues, seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. For THERMAL burns:

#### **Eve Contact**

- Do NOT remove contact lens
- Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.
- ▶ Seek urgent medical assistance, or transport to hospital

#### If skin or hair contact occurs:

- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

### In case of burns:

- Immediately apply cold water to burn either by immersion or wrapping with saturated clean cloth.
- DO NOT remove or cut away clothing over burnt areas. DO NOT pull away clothing which has adhered to the skin as this can cause further injury
- ▶ DO NOT break blister or remove solidified material.
- Quickly cover wound with dressing or clean cloth to help prevent infection and to ease pain.
- For large burns, sheets, towels or pillow slips are ideal; leave holes for eyes, nose and mouth.
- DO NOT apply ointments, oils, butter, etc. to a burn under any circur
- Water may be given in small quantities if the person is conscious. ▶ Alcohol is not to be given under any circumstances

- ▶ Treat for shock by keeping the person warm and in a lying position.
- ▶ Seek medical aid and advise medical personnel in advance of the cause and extent of the injury and the estimated time of arrival of the patient.

## For thermal burns:

## Skin Contact

- Decontaminate area around burn.
- ▶ Consider the use of cold packs and topical antibiotics.

For first-degree burns (affecting top layer of skin)

- ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides.
- Use compresses if running water is not available.
- ► Cover with sterile non-adhesive bandage or clean cloth.
- ▶ Do NOT apply butter or ointments; this may cause infection.
- Give over-the counter pain relievers if pain increases or swelling, redness, fever occur.

For second-degree burns (affecting top two layers of skin)

- ▶ Cool the burn by immerse in cold running water for 10-15 minutes.
- Use compresses if running water is not available.
- ▶ Do NOT apply ice as this may lower body temperature and cause further damage.
- ▶ Do NOT break blisters or apply butter or ointments; this may cause infection.
- ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape.

To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):

- Lay the person flat.
- ► Elevate feet about 12 inches.
- ▶ Elevate burn area above heart level, if possible.
- Cover the person with coat or blanket.
- Seek medical assistance.

	For third-degree burns Seek immediate medical or emergency assistance. In the mean time:  Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. Separate burned toes and fingers with dry, sterile dressings. Do not soak burn in water or apply ointments or butter; this may cause infection. To prevent shock see above. For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. Have a person with a facial burn sit up. Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>
Ingestion	<ul> <li>Immediately give a glass of water.</li> <li>First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

#### 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

#### **SECTION 5 Firefighting measures**

#### 5.1. Extinguishing media

- Do NOT direct a solid stream of water or foam into burning molten material; this may cause spattering and spread the fire.
- Foam.
- Dry chemical powder.
- ► BCF (where regulations permit).
- Carbon dioxide.
- ► Water spray or fog Large fires only.

5.2. Special hazards arising from the substrate or mixture				
Fire Incompatibility Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition				
5.3. Advice for firefighters				
	Alert Fire Brigade and tell them location and nature of hazard.			

#### Fire Fighting

Fire/Explosion Hazard

- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- ▶ DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire
- Equipment should be thoroughly decontaminated after use.

#### Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions.

- Programic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions).
- Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.
- In the same way as gases and vapours, dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the 'Minimum Explosible Concentration', MEC).
- When processed with flammable liquids/vapors/mists,ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts.

#### A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.

- Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large scale explosions have resulted from chain reactions of this type.
- Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.
- ▶ Build-up of electrostatic charge may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.
- All movable parts coming in contact with this material should have a speed of less than 1-meter/sec.
- A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source.
- One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending of how the powder was manufactured and handled; this means that it is virtually impossible to use flammability data published in the literature for dusts (in contrast to that published for gases and vapours).
- Autoignition temperatures are often quoted for dust clouds (minimum ignition temperature (MIT)) and dust layers (layer ignition temperature (LIT)); LIT generally falls as the thickness of the layer increases

Combustion products include

carbon monoxide (CO)

carbon dioxide (CO2)

other pyrolysis products typical of burning organic material.

May emit poisonous fumes

CARE: Contamination of heated / molten liquid with water may cause violent steam explosion, with scattering of hot contents.

#### **SECTION 6 Accidental release measures**

#### 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

#### 6.2. Environmental precautions

See section 12

#### 6.3. Methods and material for containment and cleaning up

Clean up all spills immediately.

Sweep up, shovel up or

- Avoid breathing dust and contact with skin and eyes.
- ▶ Wear protective clothing, gloves, safety glasses and dust respirator.
- ▶ Use dry clean up procedures and avoid generating dust.
- Minor Spills
- · Vacuum up (consider explosion-proof machines designed to be grounded during storage and use).
- Place spilled material in clean, dry, sealable, labelled container.

#### Moderate hazard.

#### ► CAUTION: Advise personnel in area.

- Alert Emergency Services and tell them location and nature of hazard.
- Control personal contact by wearing protective clothing.
- Major Spills
  - Prevent, by any means available, spillage from entering drains or water courses.
  - Recover product wherever possible.
  - FIF DRY: Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. IF WET: Vacuum/shovel up and place in labelled containers for disposal
  - ▶ ALWAYS: Wash area down with large amounts of water and prevent runoff into drains.
  - If contamination of drains or waterways occurs, advise Emergency Services

#### 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## **SECTION 7 Handling and storage**

#### 7.1. Precautions for safe handling

Safe handling

- ▶ The greatest potential for injury caused by molten materials occurs during purging of machinery (moulders, extruders etc.)
- It is essential that workers in the immediate area of the machinery wear eye and skin protection (such as full face, safety glasses, heat resistant gloves, overalls and safety boots) as protection from thermal burns.
- Fumes or vapours emitted from hot melted materials, during converting operations, may condense on overhead metal surfaces or exhaust ducts. The condensate may contain substances which are irritating or toxic. Avoid contact of that material with the skin. Wear rubber or other impermeable gloves when cleaning contaminated areas.
- Avoid process temperatures above decomposition temperatures. Overheating may occur at excessively high cylinder heats, overworking of the melt by wrong screw configuration, or by long dwell time in the machine. Under such conditions, thermal emissions and heat-degradation products might, without proper ventilation, reach hazardous concentrations in the converting area. Hot purgings should be collected only as thin flat strands to allow for rapid cooling. Hot purgings should be cooled by quenching in water in a well-ventilated area.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs
- Use in a well-ventilated area
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- DO NOT allow material to contact humans, exposed food or food utensils.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
- Porganic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)
- Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.
- Establish good housekeeping practices.
- Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
- Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a 'secondary' explosion. According to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area.
- Do not use air hoses for cleaning.
- Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used.
- Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition.
- Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national quidance.

	<ul> <li>Do not empty directly into flammable solvents or in the presence of flammable vapors.</li> <li>The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges.</li> <li>Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.</li> <li>Do NOT cut, drill, grind or weld such containers.</li> <li>In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.</li> </ul>
Fire and explosion protection	See section 5
Other information	<ul> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>Store in a cool, dry area protected from environmental extremes.</li> <li>Store away from incompatible materials and foodstuff containers.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>For major quantities:</li> <li>Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams).</li> <li>Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.</li> </ul>

#### 7.2. Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Polyethylene or polypropylene container.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>			
Storage incompatibility	Avoid reaction with oxidising agents			

#### 7.3. Specific end use(s)

See section 1.2

#### **SECTION 8 Exposure controls / personal protection**

#### 8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
Not Available	Not Available	Not Available

<sup>\*</sup> Values for General Population

#### Occupational Exposure Limits (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available						

Not Applicable

## **Emergency Limits**

Ingredient	TEEL-1	TEEL-2		TEEL-3
PLA Premium 3D Filaments	Not Available	Not Available		Not Available
Ingredient	Original IDLH		Revised IDLH	
polylactide resin	Not Available		Not Available	

## Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
polylactide resin	E	≤ 0.01 mg/m³	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

#### MATERIAL DATA

It is the goal of the ACGIH (and other Agencies) to recommend TLVs (or their equivalent) for all substances for which there is evidence of health effects at airborne concentrations encountered in the workplace.

At this time no TLV has been established, even though this material may produce adverse health effects (as evidenced in animal experiments or clinical experience). Airborne concentrations must be maintained as low as is practically possible and occupational exposure must be kept to a minimum.

NOTE: The ACGIH occupational exposure standard for Particles Not Otherwise Specified (P.N.O.S) does NOT apply.

## 8.2. Exposure controls

#### 8.2.1. Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a

ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air)	0.25-0.5 m/s (50-100 f/min)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood - local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

For molten materials:

Provide mechanical ventilation; in general such ventilation should be provided at compounding/ converting areas and at fabricating/ filling work stations where the material is heated. Local exhaust ventilation should be used over and in the vicinity of machinery involved in handling the molten material.

Keep dry!!

Processing temperatures may be well above boiling point of water, so wet or damp material may cause a serious steam explosion if used in unvented equipment.

#### 8.2.2. Personal protection









## Eye and face protection

- Safety glasses with side shields
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

#### Skin protection

Hands/feet protection

#### See Hand protection below

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- · frequency and duration of contact,
- · chemical resistance of glove material,
- · glove thickness and
- · dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- $\boldsymbol{\cdot}$  Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- · Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- · Poor when glove material degrades

For general applications, gloves with a thickness typically greater than  $0.35\ \text{mm}$ , are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

- ▶ When handling hot materials wear heat resistant, elbow length gloves.
- Rubber gloves are not recommended when handling hot objects, materials
- Protective gloves eg. Leather gloves or gloves with Leather facing

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene.
- nitrile rubber.
- butyl rubber.
- fluorocaoutchouc.
- polyvinyl chloride.

Gloves should be examined for wear and/ or degradation constantly.

#### **Body protection**

See Other protection below

## Other protection

- ▶ When handling hot or molten liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. Usually handled as molten liquid which requires worker thermal protection and increases hazard of vapour exposure.
- CAUTION: Vapours may be irritating.
- Overalls.
  - P.V.C apron.

  - Barrier cream.
  - Skin cleansing cream.
  - ► Eye wash unit.

#### Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A P1 Air-line*	-	A PAPR-P1
up to 50 x ES	Air-line**	A P2	A PAPR-P2
up to 100 x ES	-	A P3	-
		Air-line*	-
100+ x ES	-	Air-line**	A PAPR-P3

<sup>\* -</sup> Negative pressure demand \*\* - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- · Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- · Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or
- · Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- · Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- · Use approved positive flow mask if significant quantities of dust becomes airborne
- · Try to avoid creating dust conditions.

#### 8.2.3. Environmental exposure controls

See section 12

#### **SECTION 9 Physical and chemical properties**

## 9.1. Information on basic physical and chemical properties

Appearance	Variable colors			
Physical state Solid Relative density (Water = 1) 1.24				
Odour	Not Available	Partition coefficient n-octanol / water	Not Available	
Odour threshold	Not Available	Auto-ignition temperature (°C)	388	
pH (as supplied)	Not Available	Decomposition temperature	Not Available	

Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

## 9.2. Other information

Not Available

## **SECTION 10 Stability and reactivity**

10.1.Reactivity	See section 7.2
10.2. Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

## **SECTION 11 Toxicological information**

## 11.1. Information on toxicological effects

11.1. Illiorillation on toxicologi	ical effects
Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.  Processing for an overly long time or processing at overly high temperatures may cause generation and release of highly irritating vapours, which irritate eyes, nose, throat, causing red itching eyes, coughing, sore throat.
Ingestion	The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.  High molecular weight material; on single acute exposure would be expected to pass through gastrointestinal tract with little change / absorption. Occasionally accumulation of the solid material within the alimentary tract may result in formation of a bezoar (concretion), producing discomfort.
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.  Molten material is capable of causing burns.  Open cuts, abraded or irritated skin should not be exposed to this material  Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects.  Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Еуе	Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. The material may produce foreign body irritation in certain individuals.
Chronic	Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

The material contains a substantial proportion of a polymer considered to be of low concern (PLC). The trend towards production of lower molecular weight polymers (thus reducing the required level of solvent use and creating a more 'environmentally-friendly' material) has brought with it the need to define PLCs as those

having molecular weights of between 1000 and 10000 and containing less than 10% of the molecules with molecular weight below 500 and less than 25% of the molecules with a molecular weight below 1000. These may contain unlimited low concern functional groups or moderate concern reactive functional groups with a combined functional group equivalent weight (FGEW, a concept developed by the US EPA describing whether the reactive functional group is sufficiently diluted by polymeric material) of a 1000 or more (provided no high concern groups are present) or high concern reactive functional groups with a FGEW of 5000 or more (FGEW includes moderate concern groups if present).

having molecular weights exceeding 10000 (without restriction on reactive groups).

inhalation of polymers with molecular weights > 70,000 Da has been linked with irreversible lung damage due to lung overloading and impaired clearance of particles from the lung, particularly following repeated exposure. If the polymer is inhaled at low levels and/or infrequently, it is assumed that it will be cleared from the lungs.

Reactive functional groups are in turn classified as being of low, moderate or high concern Classification of the polymer as a PLC, in accordance with established criteria, does not mean that hazards will not be associated with the polymer (during its import, manufacture, use, storage, handling or disposal). The polymer may, for example, contain a large number of particles in the respirable range, a hazard which may need to assessed in the health and safety risk assessment. Similarly a polymer with low concern reactive may be released into the environment in large quantities and produce an environmental hazard.

Whilst it is generally accepted that polymers with a molecular weight exceeding 1000 are unlikely to pass through biological membranes, oligomers with lower molecular weight and specifically, those with a molecular weight below 500, may. Estimations based on a 'highly' dispersed polymer population (polydispersity = 10) suggests that the molecular weight of the polymer carrying a reactive group of high concern must be 5000 to be considered a PLC; similarly a polymer of approximate molecular weight 1000 could contain no more than one reactive group of moderate concern (for two moderate concern groups, the molecular weight would be about 2500).

#### **PLA Premium 3D Filaments**

TOXICITY	IRRITATION
Not Available	Not Available

#### polylactide resin

TOXICITY	IRRITATION
dermal (mouse) LD50: >2000 mg/kg <sup>[2]</sup>	Not Available
Oral (Rat) LD50; >5000 mg/kg <sup>[2]</sup>	

#### Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.\* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

## POLYLACTIDE RESIN

Dust may be irritating to eyes, skin and respiratory system. Caused mild to moderate conjuctival irritation in eye irritation studies using rabbits. Caused very mild redness in dermal irritation studies using rabbits (slightly irritating). Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea. Long term toxicity: Did not cause skin allergic reactions in skin sensitization studies using guinea pigs. Specific effects: May cause skin irritation and/or dermatitis. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea. Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough. \* Toray Advanced Materials SDS

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend:

🗶 – Data either not available or does not fill the criteria for classification

Data available to make classification

#### 11.2.1. Endocrine Disruption Properties

Not Available

#### **SECTION 12 Ecological information**

### 12.1. Toxicity

DI A D OD E'I	Endpoint	Test Duration (hr)	Species	Value	Source
PLA Premium 3D Filaments	Not Available	Not Available	Not Available	Not Available	Not Available
nalylaatida raain	Endpoint	Test Duration (hr)	Species	Value	Source
polylactide resin	Endpoint  Not Available	Test Duration (hr) Not Available	Species Not Available	Value Not Available	Source Not Available

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA,

Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

#### DO NOT discharge into sewer or waterways.

#### 12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

## 12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

## 12.4. Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

#### 12.5. Results of PBT and vPvB assessment

	P	В	Т	
Relevant available data	Not Available	Not Available	Not Available	
PBT	X	×	×	
vPvB	×	×	×	
PBT Criteria fulfilled?			No	
vPvB			No	

## 12.6. Endocrine Disruption Properties

Not Available

#### 12.7. Other adverse effects

Not Available

## **SECTION 13 Disposal considerations**

#### 13.1. Waste treatment methods

Product / Packaging disposal	<ul> <li>DO NOT allow wash water from cleaning or process equipment to enter drains.</li> <li>It may be necessary to collect all wash water for treatment before disposal.</li> <li>In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>Where in doubt contact the responsible authority.</li> </ul>
Waste treatment options	Not Available
Sewage disposal options	Not Available

## **SECTION 14 Transport information**

## Land transport (ADR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

. , ,				
14.1. UN number	Not Applicable			
14.2. UN proper shipping name	Not Applicable			
14.3. Transport hazard	Class Not Applicable			
class(es)	Subrisk Not Applicable			
14.4. Packing group	Not Applicable			
14.5. Environmental hazard	Not Applicable			
	Hazard identification (Ker	nler) Not Applicable		
	Classification code	Not Applicable		
14.6. Special precautions for	Hazard Label	Not Applicable		
user	Special provisions	Not Applicable		
	Limited quantity	Not Applicable		
	Tunnel Restriction Code	Not Applicable		

## Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

	,
14.1. UN number	Not Applicable

14.2. UN proper shipping name	Not Applicable			
	ICAO/IATA Class	Not Applicable		
14.3. Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
01400(00)	ERG Code	Not Applicable		
14.4. Packing group	Not Applicable			
14.5. Environmental hazard	Not Applicable			
	Special provisions		Not Applicable	
	Cargo Only Packing Instructions		Not Applicable	
	Cargo Only Maximum Qty / Pack		Not Applicable	
14.6. Special precautions for user	Passenger and Cargo Packing Instructions		Not Applicable	
usei	Passenger and Cargo Maximum Qty / Pack		Not Applicable	
	Passenger and Cargo	Limited Quantity Packing Instructions	Not Applicable	
	Passenger and Cargo Limited Maximum Qty / Pack		Not Applicable	

#### Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable	
14.2. UN proper shipping name	Not Applicable	
14.3. Transport hazard class(es)	IMDG Class Not Applicable  IMDG Subrisk Not Applicable	
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number Not Applicable Special provisions Not Applicable Limited Quantities Not Applicable	

## Inland waterways transport (ADN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable	
14.2. UN proper shipping name	Not Applicable	
14.3. Transport hazard class(es)	Not Applicable Not Applicable	
14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Classification code Not Applicable Special provisions Not Applicable Limited quantity Not Applicable Equipment required Not Applicable	
	Fire cones number Not Applicable	

## 14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## 14.8. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
polylactide resin	Not Available

### 14.9. Transport in bulk in accordance with the ICG Code

Product name	Ship Type
polylactide resin	Not Available

## **SECTION 15 Regulatory information**

## 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

polylactide resin is found on the following regulatory lists

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

#### 15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

#### **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (polylactide resin)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (polylactide resin)
Japan - ENCS	No (polylactide resin)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	No (polylactide resin)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (polylactide resin)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

#### **SECTION 16 Other information**

Revision Date	16/03/2022
Initial Date	03/02/2015

## Full text Risk and Hazard codes

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

## **Definitions and abbreviations**

 ${\sf PC-TWA} : {\sf Permissible\ Concentration-Time\ Weighted\ Average}$ 

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit $_{\! \circ}$ 

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act

TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

#### Reason For Change

A-1.00 - First release